

Work Order ID 66940

Thursday, March 03, 2011 8:43:58 AM



Page 1

Item ID: D3403-1

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 3/3/2011 Start Qty: 60.00



Cust Item ID:

Required Date: 3/11/2011 Req'd Qty: 60.00

Customer:

Reference:

Approvals:

Process Plan:

H

Date: 11-03-3

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3403

C

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1- Turn as per Folio FA556 & Dwg D3403 ☐ Folio Rev: *U/A* Dwg Rev:
☒ 2-Deburr

U/A 11/5/8

60 0

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

U/A 11/5/8

60 0

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

U/A 11/05/09

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Page 2

Item ID: D3403-1

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Start Date: 3/3/2011 Start Qty: 60.00

Required Date: 3/11/2011 Req'd Qty: 60.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:



Run Start



Stop



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

Identify as per dwg & Stock Location: 052

0.00

Memo

0.00

11/5/9 60

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11/5/9 70

mf

11-05-09

Picklist Print

Thursday, March 03, 2011 8:44:04 AM

Page 1

Work Order ID: 66940

Parent Item: D3403-1

Parent Item Name: Bushing



Start Date: 3/3/2011

Required Date: 3/11/2011

Start Qty: 60.00

Required Qty: 60.00

Comments: IPP Rev:A 05.08.31 New issue KJ/JLM
IPP Rev:B 06-03-07 As per Rev B JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750		Purchased	No			100	f	50.0402	0.208	12.48			



303 Round Bar 0.750

Location	Loc Qty	Loc Code
MAT	36.9747	
107077	0	
115010	4.2197	
115868	2.555	
116135	30.2	
MAT028	4.505516	
113134	0.000316	
113295	4.25	
113424	0.2552	
MAT029	8.56	
114356	8.56	

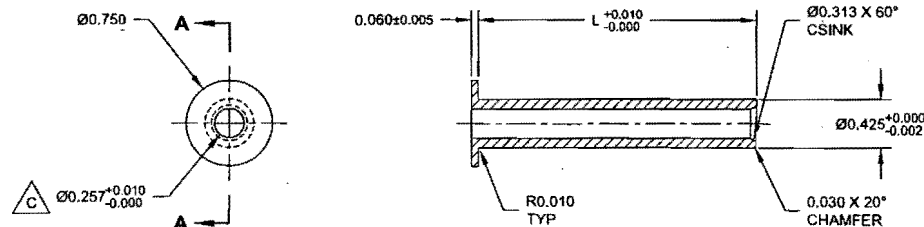
117142

1541

FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	06.04.21	New Issue	KJ/JLM	
B	10.11.17	Dimensions updated per Dwg Rev C	KJ	

SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 66940
BP 11-03-3



SECTION A-A

D3403-X BUSHING

DART P/N	L	WEIGHT (lbs)
D3403-1	2.416	0.07
D3403-3	2.165	0.06
D3403-5	2.500	0.07

RELEASED
2010-09-07

NOTES:

- 1) MATERIAL: AISI 303 SS ROUND BAR
PER ASTM A582
REF. DART SPEC. M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: PER TABLE

C	REFORMAT TO CURRENT STD PER QSI 043; ADDED D3403-5. TOL WAS +0.005/-0.000. REASON: PAR#10-029	MB	10.04.21
B	ADD COUNTERSINK	PH	06.01.23
A	NEW ISSUE	PH	05.03.07
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.04.21		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3403
REV. C
SHEET 1 OF 1
TITLE BUSHING
SCALE NTS

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